

ALUMINUM CRAFTED BY HYDRO ENERGY

PRODUCT CATALOGUE 2016

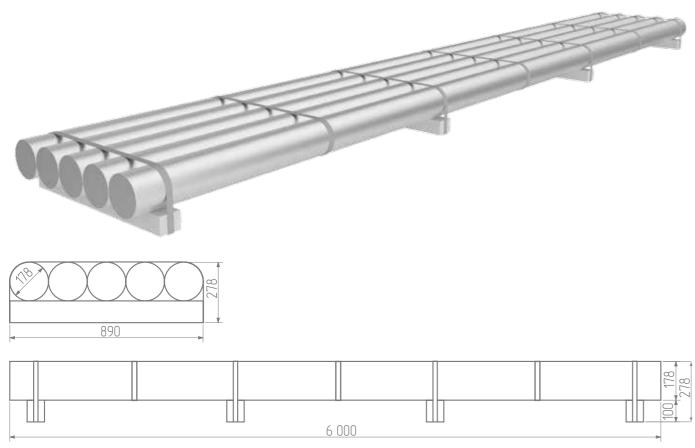


TABLE OF CONTENTS

Table of Contents	3
Extrusion Billets	4-5
Rolling Slabs	6-7
Wire Rods	8-9
Primary Foundry Alloys	10
Primary Foundry Alloys 6 kg Ingot	11
Primary Foundry Alloys 7 kg Ingot	12
Primary Foundry Alloys 10 kg Ingot	13-14
Primary Foundry Alloys 15 kg Ingot	15
Primary Foundry Alloys 16 kg Ingot	16
Primary Foundry Alloys T-bar	17-18
High Purity Aluminium	19
Primary Aluminum Re-melt Ingots	20-24
Primary Aluminum T-bar Ingots	25
About UC RUSAL	26

EXTRUSION BILLETS

SAMPLE OF Ø 178 EXTRUSION BILLET CUT INTO 6 M LENGTH



The packaging depends on billet diameter and length. Typical Ø 178 package

ALLOY SERIES 6xxx (6060, 6063, 6005, 6061, 6082), 1xxx ____

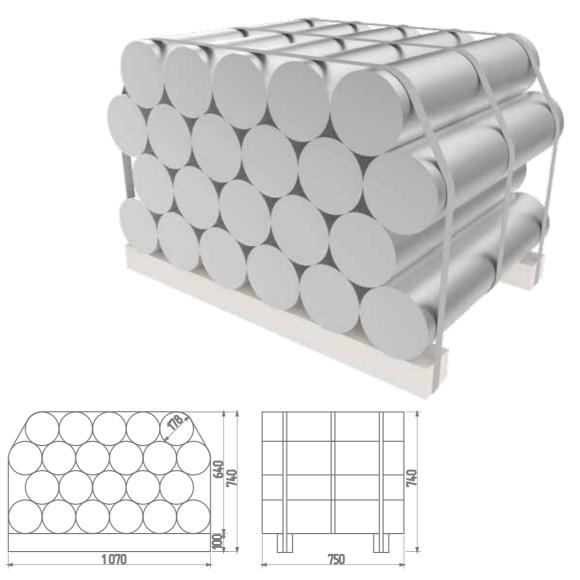
Cut to length or logs 6xxx homogenized 1xxx non-homogenized US tested Producer: Kubal (Sweden), Novokuznetsk, Sayanogorsk, Volgograd, Krasnoyarsk*

Plant	Diameters, mm
Sayanogorsk	152, 178, 203, 228, 254
Novokuznetsk	127, 145, 152, 155, 162, 178, 190, 203
Kubal	152, 178, 203, 228
Volgograd	127,145, 152, 178, 190, 203
Krasnoyarsk*	203, 254, 279, 304.5, 355.4, 406, 457

^{*} commissioning in Q3′2017

EXTRUSION BILLETS

SAMPLE OF Ø 178 EXTRUSION BILLET CUT INTO 0.75 M LENGTH



Typical package of \emptyset 178 billet cut into 750 mm length

APPLICATIONS _____





ALLOY SERIES: 1xxx, 3xxx, 4xxx, 5xxx, 6xxx, 8xxx _

Double length casting capability: up to 10′ 500 mm of cast length

Advanced quality control and assurance:

- Magnetic stirrers;
- HD-2000 and RGI/RFI metal treatment;
- SNIF degassing equipment;
- CFF, PTF and DBF filtration;
- PODFA and LIMCA metal cleanliness control.

Producing plants: Bratsk,

Krasnoyarsk, Sayanogorsk, Kubal (Sweden)

APPLICATIONS



aluminium foil





beverage cans



building & construction applications (Venetian blinds, roller shutters, ceilings etc.)



auto body structure

ROLLING SLABS

AVAILABLE MOULD SIZES _____

Plant	Cut length	Dimensions, mm						
Bratsk	up to 6200 mm RUSAL mould	405x1560	406×1050	406×1300	500x1150	500×1330	500x1630	500x1800
		535x1315	540x1040	540×1540	560x1100	560×1230	560x1310	600x1150
		600x1330	600x1400	600x1630	600x1700			
	up to 9100 mm	560x1100	560x1230	560x1310	560x1410	560×1520	600×1400	600x1630
	Wagstaff	600×1750	600×2000	711x1346				
	up to 6100 mm	270×650	300×1025	400x1260	500×1150	500x1330	500×1560	560x1230
	RUSAL mould	560x1400	560x1510	560x1630	600x1260	600x1330	600x1560	
Krasnoyarsk	Single length up to 5800 mm Double length up to 9100 mm Wagstaff	500x1800	560x1510	560x1520	560x1630	600×1200	600x1330	600x1450
		600x1550	600x1750	600x1850	600x2200			
	up to 7000 mm RUSAL mould	340×990	340x1270	405x1560	406×1050	406×1300	560x950	560x990
		560x1310	560x1410	560x1520	575x1100	600x1350	600x1450	600x1560
Sayanogorsk		600x1630	600×1750	600x2200				
	up to 6800 mm Wagstaff	500x2130	535x1670	560x1230	560x1310	560x1410	560x1520	560x1920
		560x2000	560×2050	600x1070	600x1350	600x1560	600x1630	600x1750
		600x2200						
Kubal	up to 4100 mm RUSAL mould	330x1300	330x1440	370x950	370×1050	370x1150	370×1250	370×1300
		370x1440	400x1300	400x1440	460x1440	500x1440	525x1440	550x1440
		600x1440						

WIRE RODS

SPECIFICATION _____

Applications – drawn wire for Electrical & mechanical purposes, CONFORM conductors, steel deoxidizing

Diameters 9.5 mm, 12 mm, 15 mm, 23 mm, 19 mm, 25 mm

Coil dimensions	KAZ	IRKAZ	BRAZ		
Height, mm	850	850	900		
Outer diameter, mm	>1420 >1420		>1350		
Inner diameter, mm	570 550		550		
Pallet size, mm	standart: 150 x 1400 x 1400				
Coil net weight, kg	2000-2500	1850	1850		



Eye-to-the sky Eye-to-the wall

Producer:

Bratsk, Shelekhov (ex-Irkutsk), Kandalaksha

Grade	Tensile strength, MPa	Resistivity, Ohm*mm2/m max	Conductivity, % IACS min
EN 1715-2			
AW1080 - H11	80-95	0,02772	62,2%
AW1350AW/1370 - H11	80-95	0,02785	61,9%
AW1350AW/1370 - H12	95-110	0,02794	61,7%
AW1350AW/1370 - H13	105-120	0,02794	61,7%
AW1350AW/1370 - H14	115-130	0,0280	61,6%
AW6101-T1	150 min	0,03260	52,9%
AW8176 - F	60-150	0,02855	60,4%
AW8176 - O	60-150	0,02826	61,0%
TAL	110 min	0,02850	60,5%
ZTAL	120 min	0,02850	60,5%
Al59	135 min	0,02890	59,7%
DEOX	various specs Within 80-120 mpa	-	-

WIRE RODS

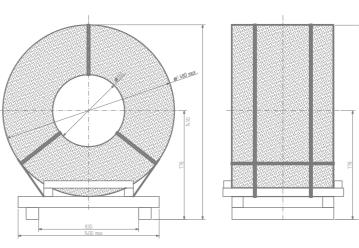
Sample of wire rod Eye-to-the wall

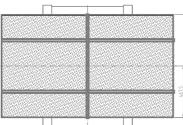


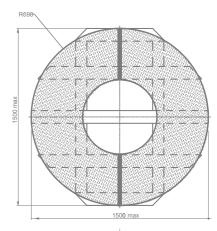
Sample of wire rod Eye-to-the sky

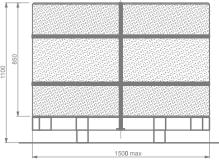


LAYOUT _

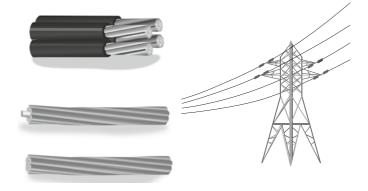








APPLICATIONS











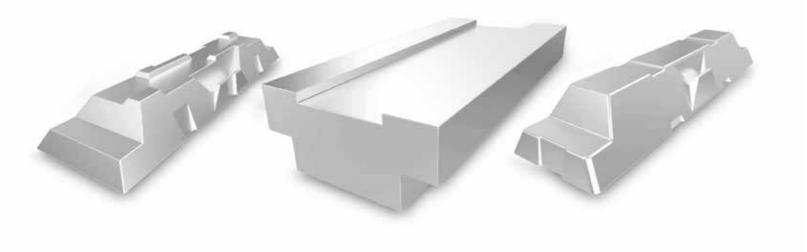
autocables

PRIMARY FOUNDRY ALLOYS

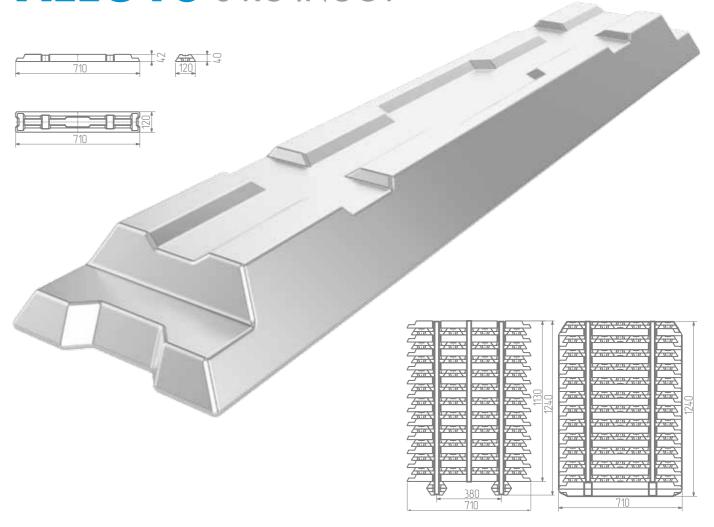
Alloys	6-7 kg	10 kg	15 kg	16 kg	20 kg	Bar	T-bar	Sow/ Jumbo
AlSi7Mg	Х	Х	Х	Х	Х	Х	Х	
AlSi11Mg		Х	Х	Х	Х	Х		
AlSiCu	Х	Х	Х	Х			Х	
AlSi3							Х	
Piston	Х		Х				Х	
AlSiMgMn	х	Х	Х	Х				
AlSi10	Х	Х	Х					Х

Producers: Shelekhov (ex-Irkutsk), Sayanogorsk, Krasnoyarsk, Novokuznetsk, Khakas.

SAMPLES OF PFA



PRIMARY FOUNDRY ALLOYS 6 KG INGOT



ALLOY SERIES AlSi7Mg, AlSi11Mg, AlSiCu, Piston, AlSiMgMn, AlSi10

Sr-modified/non-modified
Weight 6 kg +/- 1 kg
Full and half bundles are available
Regular bundle weight 1074 kg +/- 100 kg
Half bundle weight 570 kg +/- 50 kg
179 ingots in full bundle – Shelekhov (ex-Irkutsk)
95 ingots in half bundle – Shelekhov (ex-Irkutsk)
109 ingots in full bundle – Novokuznetsk

Packed in polyethylene wrapping with 5 steel or plastic straps respectively Highest Quality control standards (DI)

Producer: Novokuznetsk, Shelekhov (ex-Irkutsk)

APPLICATIONS







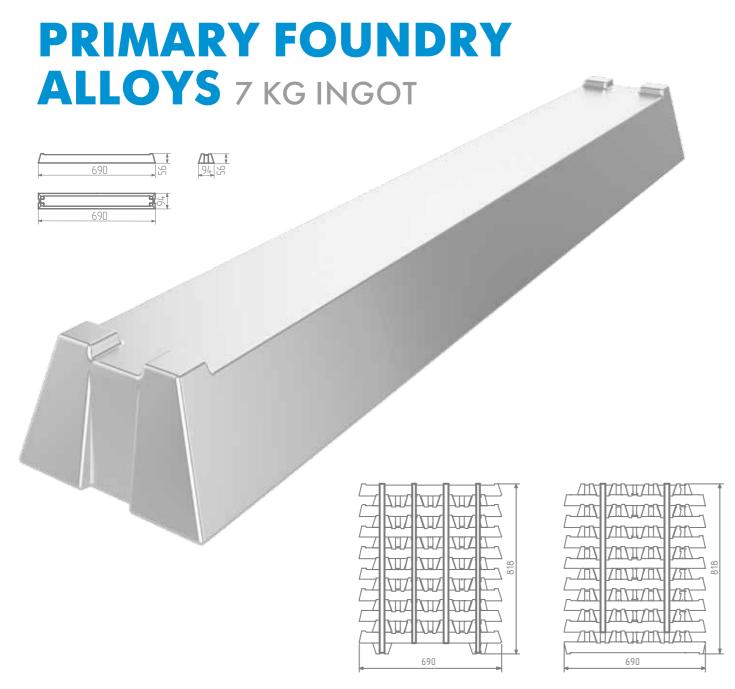


weels

engine

suspension parts

car parts



ALLOY SERIES AlSi7Mg, AlSi11Mg, AlSiCu, Piston, AlSiMgMn, AlSi10

Sr-modified/non-modified Weight 7 kg +/-1 kg Bundle weight 550 or 750 kg +/- 70 kg 79 or 107 ingots per bundle

Packed in polyethylene wrapping with 6 steel or plastic straps

Producer: Sayanogorsk

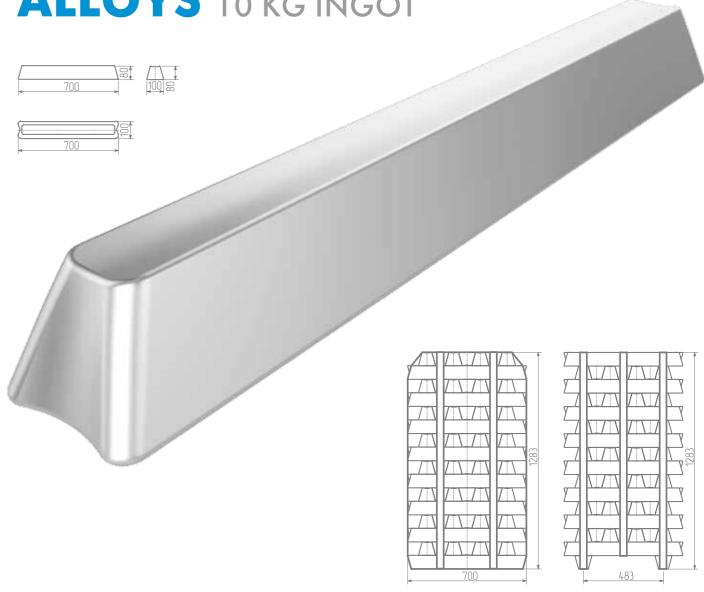
DID YOU KNOW? __

All types of vehicles, from bikes to spaceships, are made using aluminium, allowing people to move at breakneck speeds safely, cross oceans, fly in the sky and even leave our planet. Transport also accounts for 27% of aluminium consumption, the largest share by any sector. Through 2015-2020, global aluminum consumption in transport is forecast to grow at 5-7% annually.

TRANSPORT SHARE IN ALUMINIUM CONSUMPTION



PRIMARY FOUNDRY ALLOYS 10 KG INGOT



ALLOY SERIES AlSi7Mg, AlSi11Mg, AlSi10MgMn, AlSiMgMn, AlSiCu, AlSi10 ____

Sr-modified/non-modified Weight 10 kg +/- 1 kg Bundle weight 1020 – 500 kg +/-50 kg Highest quality control standards 107-51 ingots per bundle

Packed in polyethylene wrapping with 5 steel or plastic straps (Prefil, Volcester)

Producer: Shelekhov (ex-Irkutsk)

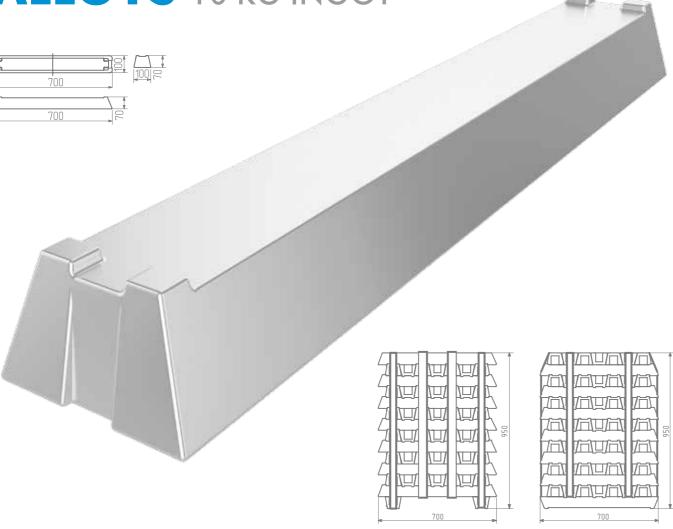
DID YOU KNOW\$ __

Car parts made from aluminium reduce the car weight up to 24% which makes it possible to reduce fuel consumption up to 2 liters per 1000 km.

CAR WEIGHT REDUCTION UP TO



PRIMARY FOUNDRY ALLOYS 10 KG INGOT



ALLOY SERIES AlSi7Mg, AlSi11Mg, AlSiCu, AlSiMgMn, AlSi10

Sr-modified/non-modified
Weight 10 kg +/- 1 kg
Bundle weight 510 or 930 kg +/-90 kg
51 or 93 ingots per bundle

Packed in polyethylene wrapping with 6 steel or plastic straps

Producer: Sayanogorsk

DID YOU KNOW? _

Vehicles utilising aluminium can achieve up to a 20% reduction in energy consumption through life cycle and up to 17% reduction in CO_2 emissions.

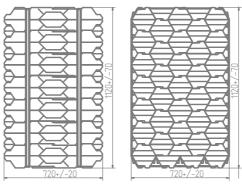
ENERGY CONSUMPTION REDUCTION UP TO

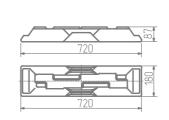
20%





ALLOY SERIES AlSi7Mg, AlSi11Mg, AlSiCu, Piston, AlSiMgMn, AlSi10 _

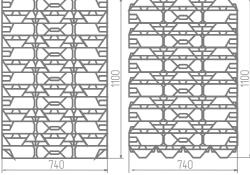


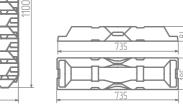


Sr-modified/non-modified
Weight 15 kg +/- 1.5 kg
Bundle weight 1035 kg +/- 103 kg
69 ingots per bundle
Packed in 2-4 steel or plastic straps,
polyethylene wrapping
Parallel and crisscross stacking scheme

Producer: Novokuznetsk

ALLOY SERIES AlSi7Mg, AlSi10Mg, AlSi11Mg

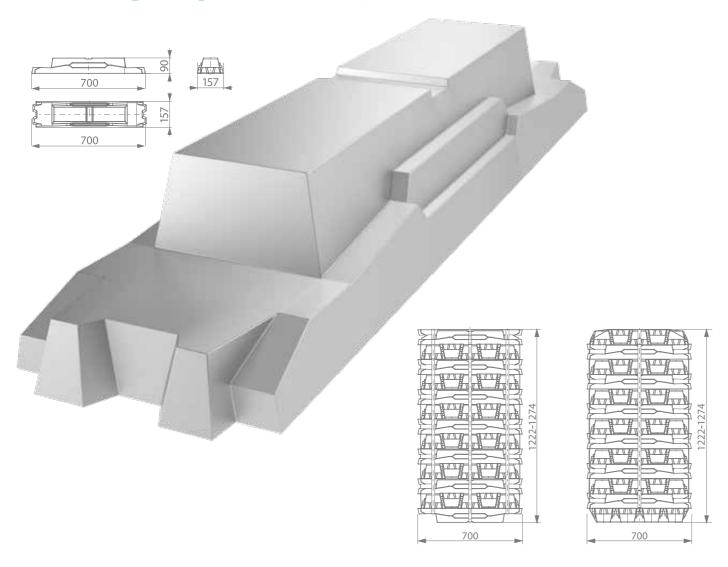




Sr-modified/non-modified
Weight 15 kg +/-1 kg
Bundle weight 510, 660 or 960 kg
34, 44 or 64 ingots per bundle
Packed with 4 steel straps

Producer: Krasnoyarsk

PRIMARY FOUNDRY ALLOYS 16 KG INGOT



ALLOY SERIES AlSi7Mg, AlSi11Mg, AlSiCu, AlSiMgMn _

Sr-modified/non-modified Weight 16 +/-1 kg

Bundle weight 704, 864 or 1024 kg 44, 54 or 64 ingots per bundle Packed with 4 steel or plastic straps Producer: Khakas

DID YOU KNOW?

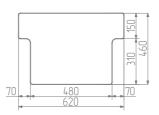
Thanks to aluminium, new high speed rail technologies promise speeds of >600 kmph without compromising safety.

RAIL SPEED INCREASE UP TO



>600 kmph

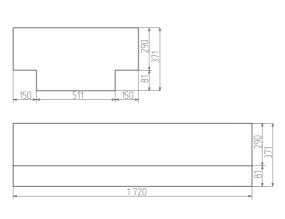
PRIMARY FOUNDRY ALLOYS T-BAR

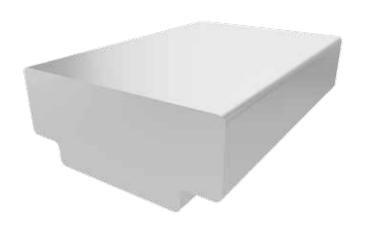




ALLOYS T-BAR AlSi7Mg, AlSi11, AlSiCu, piston, AlSi3Sr _

Min weight 727.5 kg Max weight 772.5 kg Normal weight 750 kg Uncut butts Producer: Novokuznetsk





ALLOYS T-BAR AlSi7MgSr, AlSi3 _

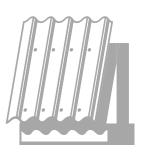
Length up to 1720 mm Min weight 495 kg Max weight 1280 kg Sawn to customer length Producer: Krasnoyarsk

DID YOU KNOW\$ _

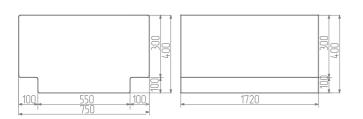
Al-3%Si T-bars are used in Galvalume steel coating. Galvalume roofing has two main advantages over the more traditional [zinc] coated galvanized steel roof, namely that it offers superior corrosion resistance and improved heat reflectivity. For these reasons, Galvalume steel roofing is now increasingly replacing more traditional Galvanized roofs. While roofing and siding is the largest single application for Galvalume, it is also used for several diverse applications (automotive, appliance, etc.)

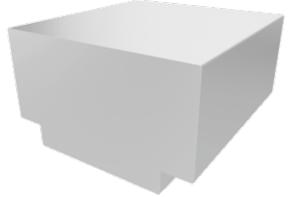
ROOFING & SIDING REPRESENT

APPLICATION FOR GALVALUME



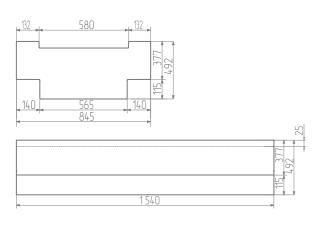
PRIMARY FOUNDRY ALLOYS T-BAR





ALLOYS T-BAR AlSi7MgSr, AlSi3 __

Min weight 560 kg Max weight 1290 kg Length upto 1720 mm Sawn to customer length Producer: Krasnoyarsk





ALLOYS T-BAR AlSi7MgSr, AlSi3

Max weight 1445 kg Length up to 1540 mm With notch on the top side Sawn to customer length

Producer: Krasnoyarsk

APPLICATIONS _







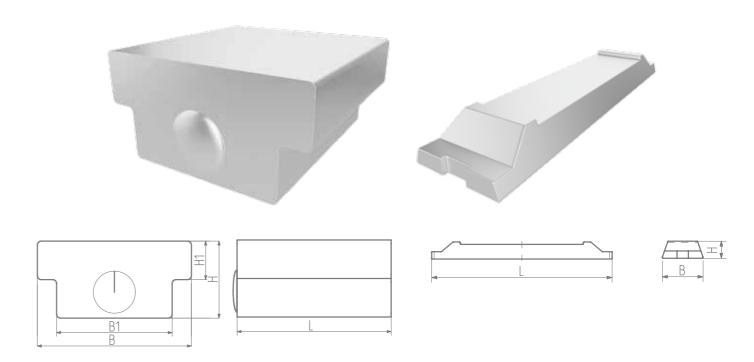
galvanized roofing sheet

coated steel coil

steel coatings

HIGH PURITY ALUMINIUM

SAMPLE OF HIGH PURITY ALUMINUM T-BAR & INGOT



SPECIFICATION _

3-layer technology Grades 3N8, 4N, 4N6 Regular electrolysis: A92 (P0303, P0304) Shapes 15 kg ingot, T-bar

Producer: Krasnoyarsk, Sayanogorsk

Tol		\\\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				
Title	L	В	B1	Н	H1	Weight, kg
T-bar	800	800	600	400	200	600
Ingot	740	170		70		15

APPLICATIONS _





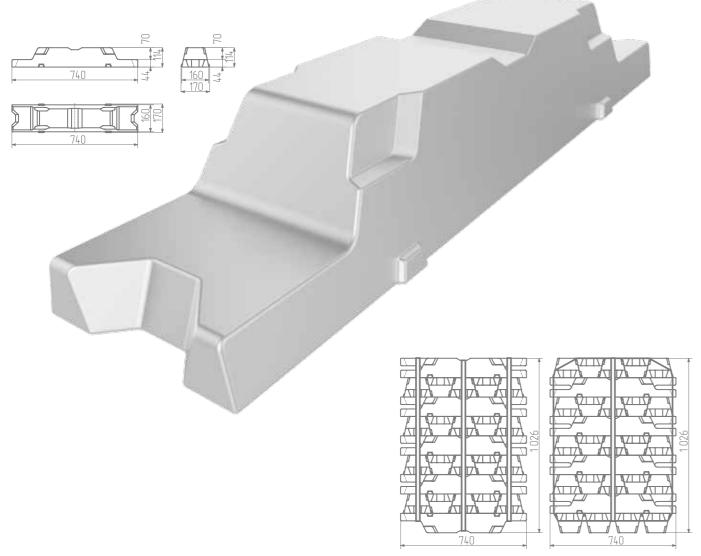
memory disks



aerospace

condenser foil

PRIMARY ALUMINIUM RE-MELT INGOTS



SPECIFICATION _

Unit weight 22.7 kg Bundle weight 1000 kg +/- 10% 44 ingots per bundle Packed with 4 steel straps LME, SHFE registered Producer: Shelekhov (ex-Irkutsk)

LME brand: RUSAL I

DID YOU KNOW\$ _

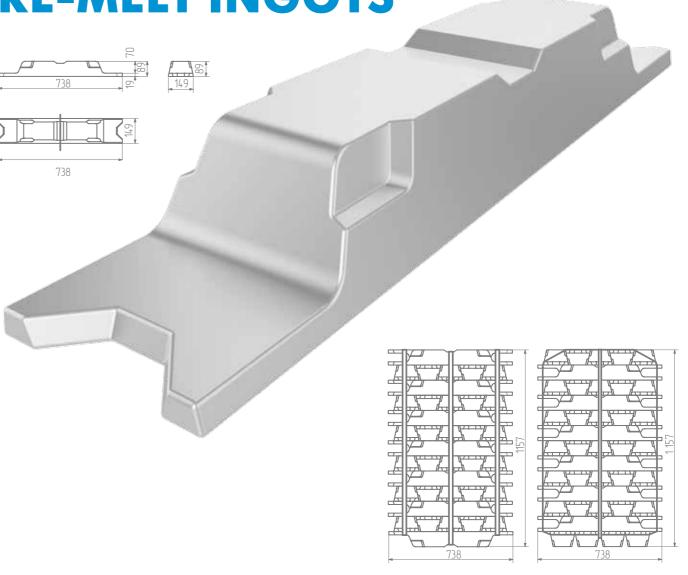
Producing aluminium from hydro power generates 3 to 5 times less CO_2 emissions than from coal-based electricity. 10 million tonnes of primary aluminium, 20% of total global production, made from hydroelectricity instead of carbon-based electricity, will save the equivalent of the total emissions generated by 3 countries of similar size to Portugal.

DECREASE IN CO₂ EMISSIONS UP TO

3-5 times



PRIMARY ALUMINIUM RE-MELT INGOTS



SPECIFICATION _____

Unit weight 15 kg Bundle weight 1000 kg +/- 10% 64 ingots per bundle Packed with 3 steel straps LME registered

Producer: Shelekhov (ex-Irkutsk)

LME brand: RUSAL I

DID YOU KNOW\$ _

Russia is a country full of rivers, streams and lakes; the hydro power potential is enormous. 3/4 of Russia's hydro energy capacity are located in Siberia. With its key production base in Eastern Siberia, RUSAL has a unique competitive advantage.

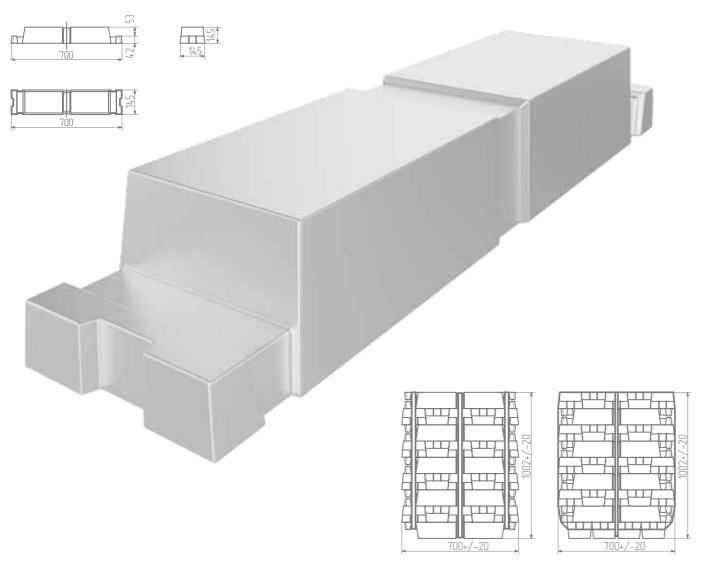
SIBERIA ACCOUNTS

FOR 3/4
OF RUSSIA'S HYDRO

ENERGY CAPACITY



PRIMARY ALUMINIUM RE-MELT INGOTS



SPECIFICATION

Unit weight 22.5 kg Bundle weight 990 kg +/- 10% 44 ingots per bundle Packed with 3+1 steel straps LME, SHFE registered Producer: Khakas

LME brand: RUSAL KH

DID YOU KNOW\$ _

Aluminium can be used in temperatures ranging between -80°C and +300°C, in any climatic conditions, and does not lose its properties.

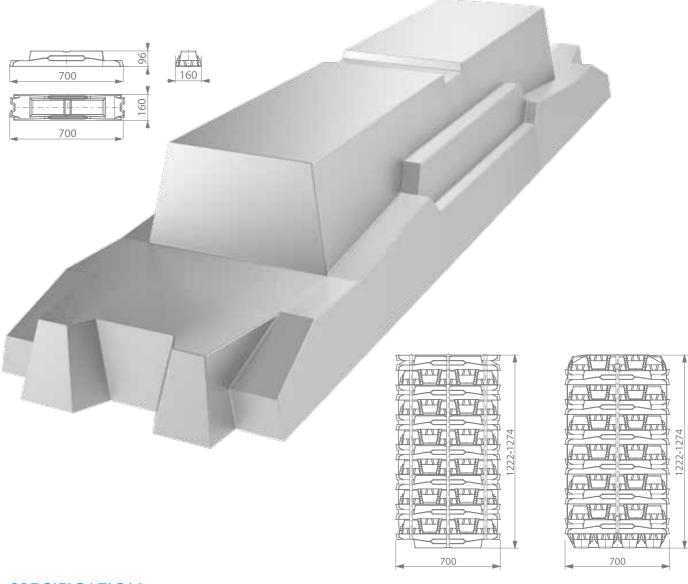
ALUMINIUM USAGE TEMPERATURE RANGES BETWEEN

-80°C ...

+ 300°C



PRIMARY ALUMINIUM RE-MELT INGOTS



SPECIFICATION

Unit weight 16 kg Bundle weight 1024 kg 64 ingots per bundle Packed with 4 steel straps LME registered Producer: Khakas

LME brand: RUSAL KH

DID YOU KNOW? __

Aluminium is 100% recyclable and, like a Phoenix bird, can be reborn an endless number of times. About 75% of aluminium that has ever been produced on Earth is still in use.

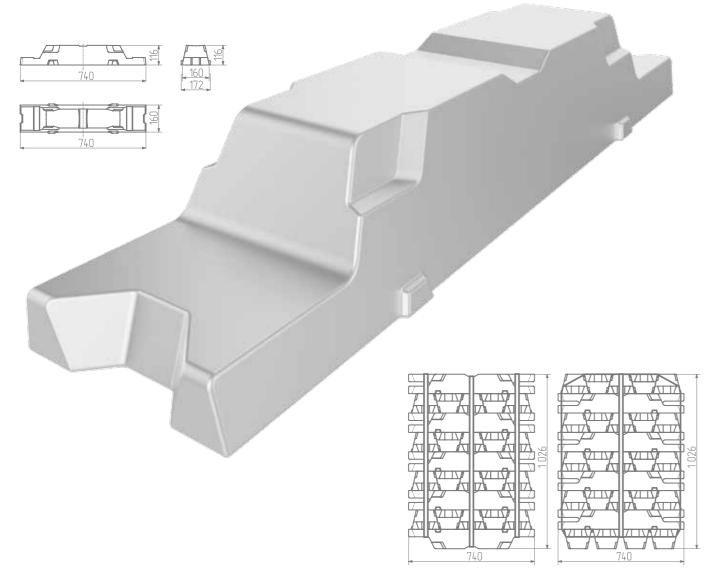
ALUMINIUM
RECYCLABILITY
ACCOUNTS FOR





 \sim 22

PRIMARY ALUMINIUM RE-MELT INGOTS



SPECIFICATION

Unit weight 22.5 kg Bundle weight 990 kg 44 ingots per bundle

Packed with 3+1 steel straps LME, SHFE registered

Producer: BoAZ

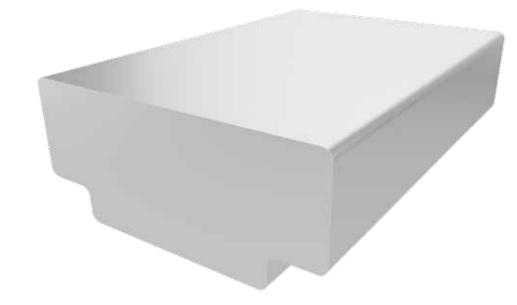
DID YOU KNOW\$ _

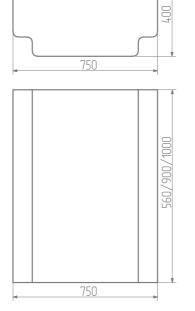
Light, flexible, non-toxic and highly conductive aluminium is a perfect match for sustainable architecture. The minimum design service life of aluminium structures is 80 years.

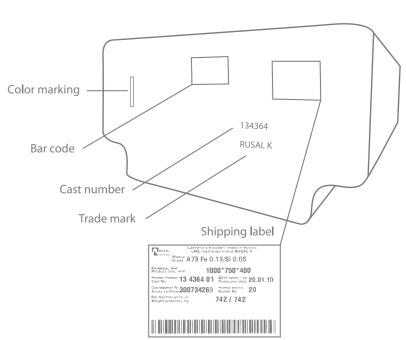
SERVICE LIFE OF ALUMINIUM STRUCTURES EQUALS



PRIMARY ALUMINIUM T-BAR INGOTS







SPECIFICATION

Maximum weight 727.5 kg Minimum weight 772.5 kg Normal weight 750 kg

Cut into 560, 900 and 1000 mm length Various shape modifications LME registered

Producer: Krasnoyarsk Novokuznetsk RUSAL N Bratsk Sayanogorsk Khakas

LME brand: **RUSAL K RUSAL B RUSALS RUSAL KH**

RUSAL TODAY

KEY FACTS

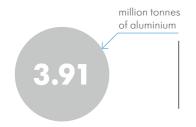
LEADING ALUMINIUM PRODUCER IN 2015

6.7% of global aluminium production

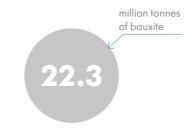
6.9% of global production of alumina

61,000 employees globally

CURRENT CAPACITY OF:









Access to clean environmentally friendly hydropower — core aluminium producing facilities located in Siberia

• ISO 9001, ISO 14001, ISO/ TS 16949 (automotive); • REACH, RoHS, ELV and SVHC compliant supplier.



In-house R&D, engineering and designresources



45% value added products share targeting 55% by 2020

ASSETS IN 13 COUNTRIES ACROSS 5 CONTINENTS

Trade offices in Zug, Singapore, New York, Beijing, Hong Kong, Tokyo, Istanbul and Seoul.



CONTACT DETAILS

HQ: UC RUSAL

13/1, Nikoloyamskaya str., Moscow, 109240, Russia Phone: +7 (495) 720-51-70, +7 (495) 720-51-71

Fax: +7 (495) 745-70-46

www.rusal.com

www.aluminiumleader.com

For client queries: RUSAL Marketing GmbH

Metalli Center Baarerstrasse 22 6300 Zug Switzerland

Phone: +41 (41) 560 98 00 Fax: +41 (41) 560 98 01 e-mail: info-zug@rusal.com

