



НАЦИОНАЛЬНЫЙ ИССЛЕДОВАТЕЛЬСКИЙ
МОСКОВСКИЙ ГОСУДАРСТВЕННЫЙ

**СТРОИТЕЛЬНЫЙ
УНИВЕРСИТЕТ**

SP 443.1325800.2019
Bridges with aluminum
alloy structures
Extension for road bridges

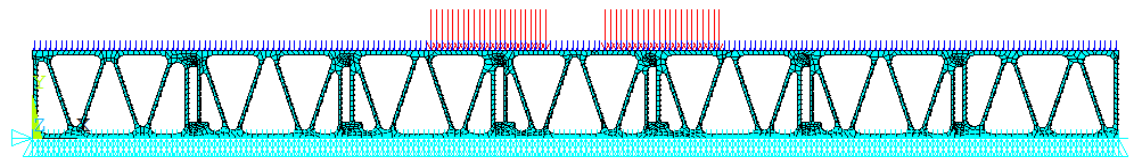
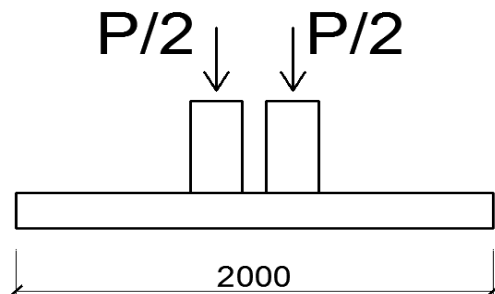
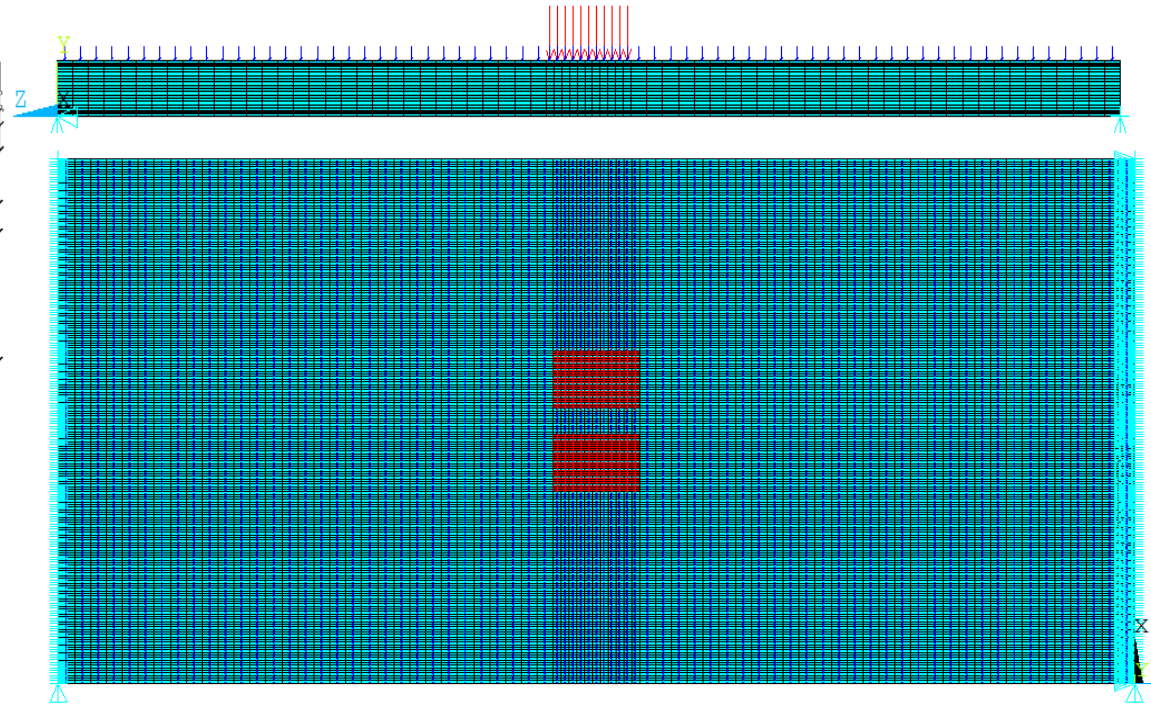
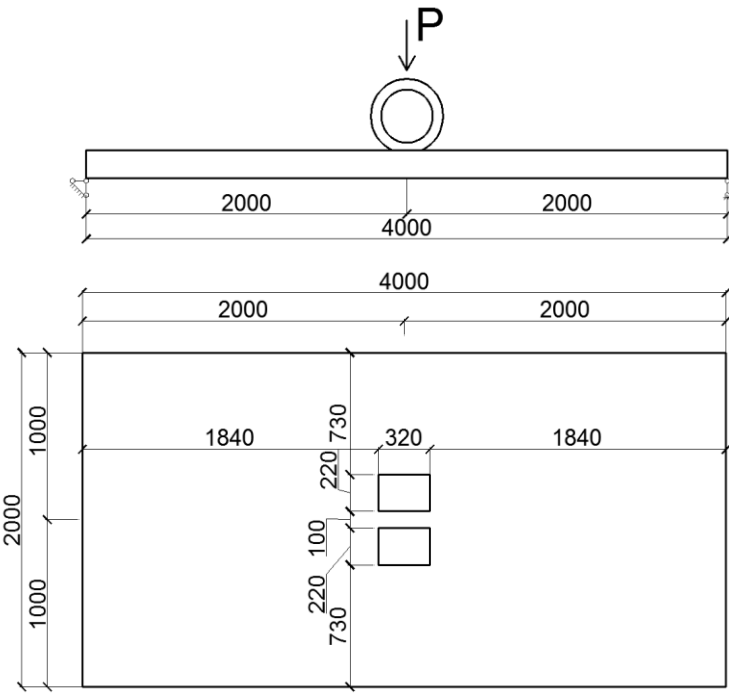
Moscow 2020

The program was compiled based on the results of the meeting in the Ministry of CONSTRUCTION 4.04.2019

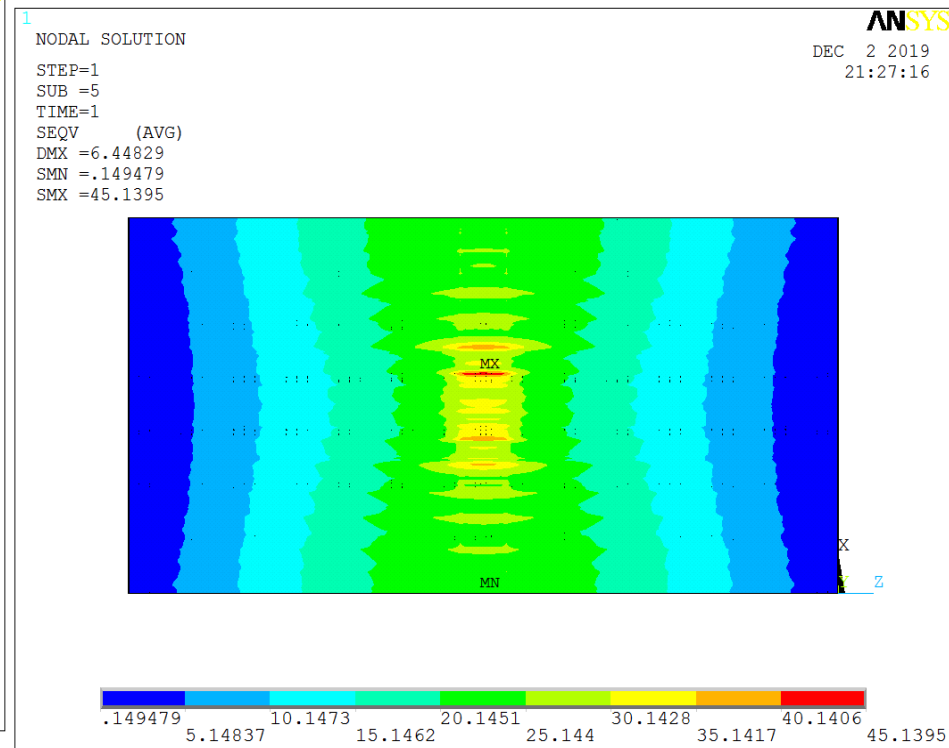
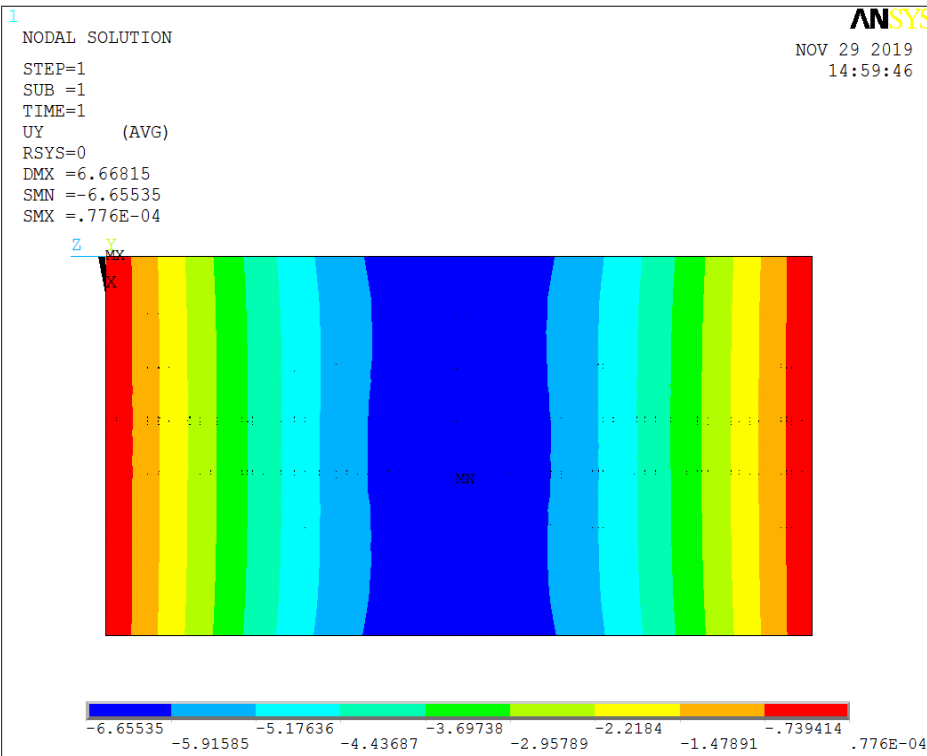
- Investigation of physical and mechanical properties of structural elements and joints made of aluminum alloy 6082 T6 under operational effects on bridge structures.
- Design, scientific and technical support of production of orthotropic plates made of aluminum alloys.
- Static and fatigue tests of orthotropic plates and connecting units without road surface and with road surface.
- Testing of welded joints and joints with high-strength bolts.
- Determination of the corrosion resistance of structural components in extreme temperature and humidity conditions.
- Investigation of the dynamic nature of the work of bridge structures made of aluminum alloys, determination of the vibration decrement and dynamic parameters of calculation for wind and seismic loads
- Scientific and technical support for the design and construction of the road bridge made of aluminum alloy 6082 T6.

Computer simulation of the orthotropic plate operation.

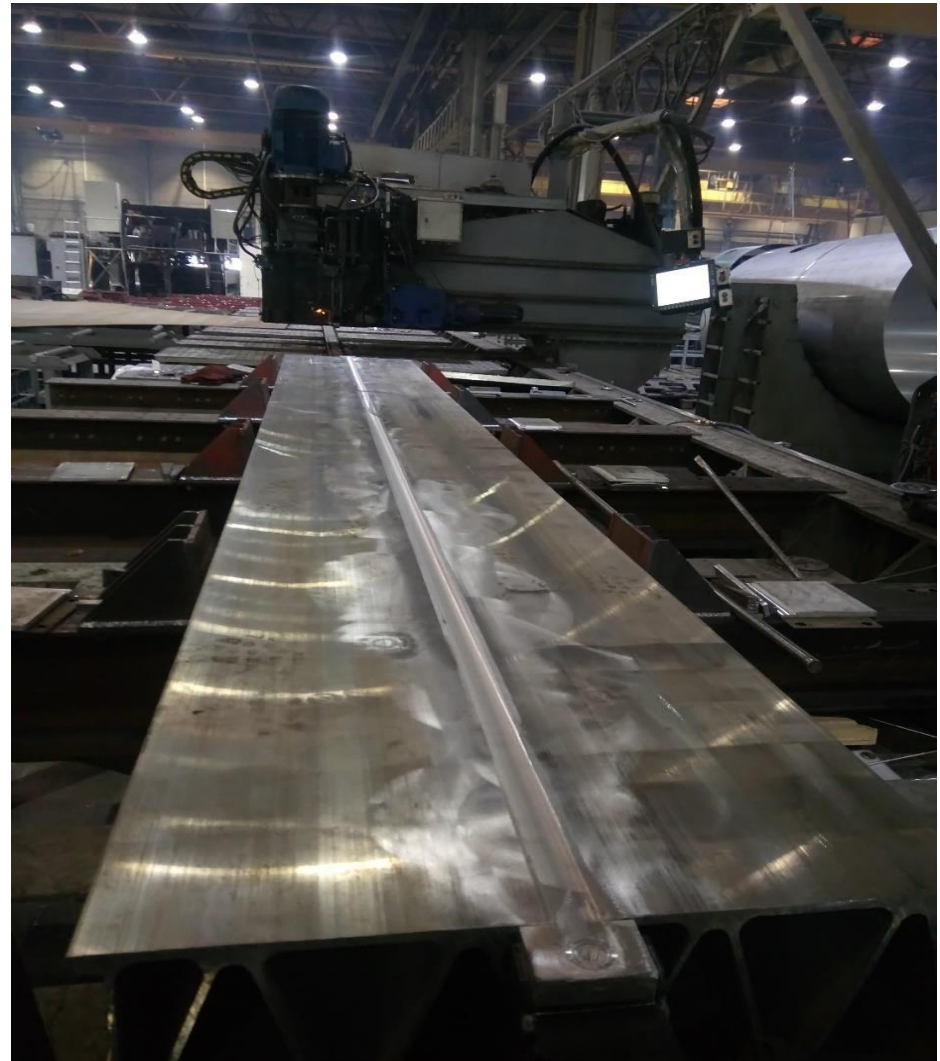
Load on the plate



Computer simulation of orthotropic plate operation in the ANSYS FEM system. Displacements and stresses.



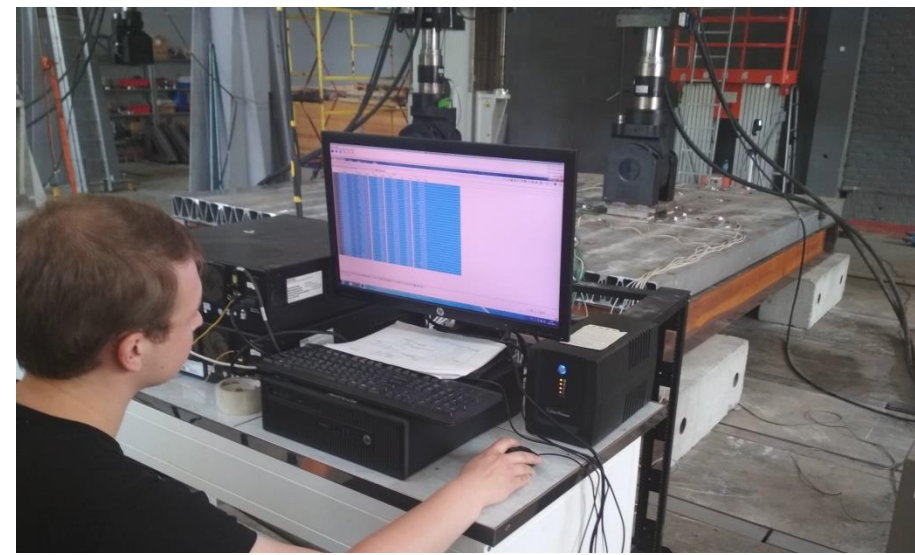
Elements of an orthotropic plate extruded at the KraMZ plant (Krasnoyarsk) and welded at the Sespel plant (Cheboksary)



Ready-made orthotropic plates for testing in MGSU R&D



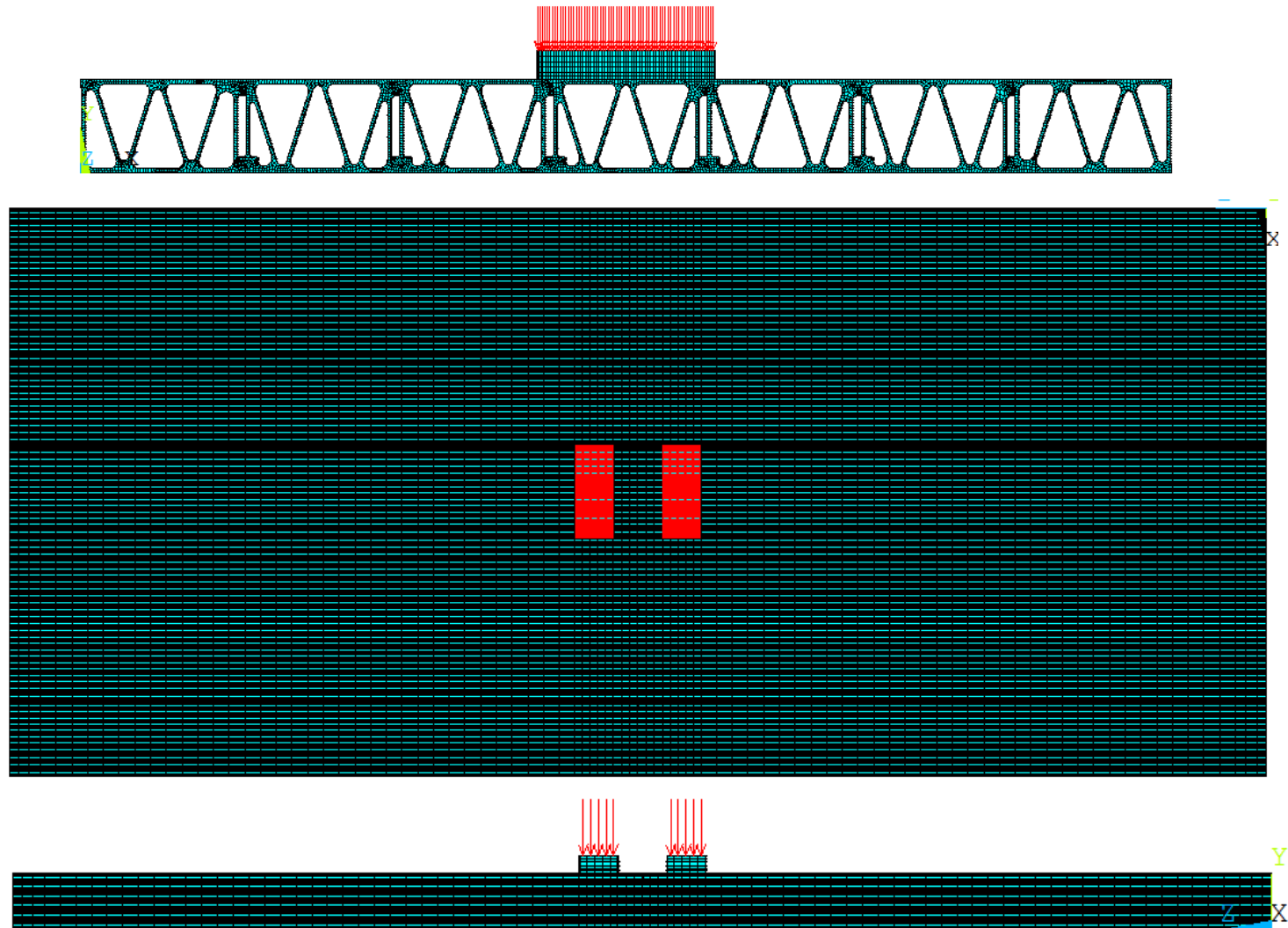
Preparation for testing of orthotropic plates in MGSU R&D



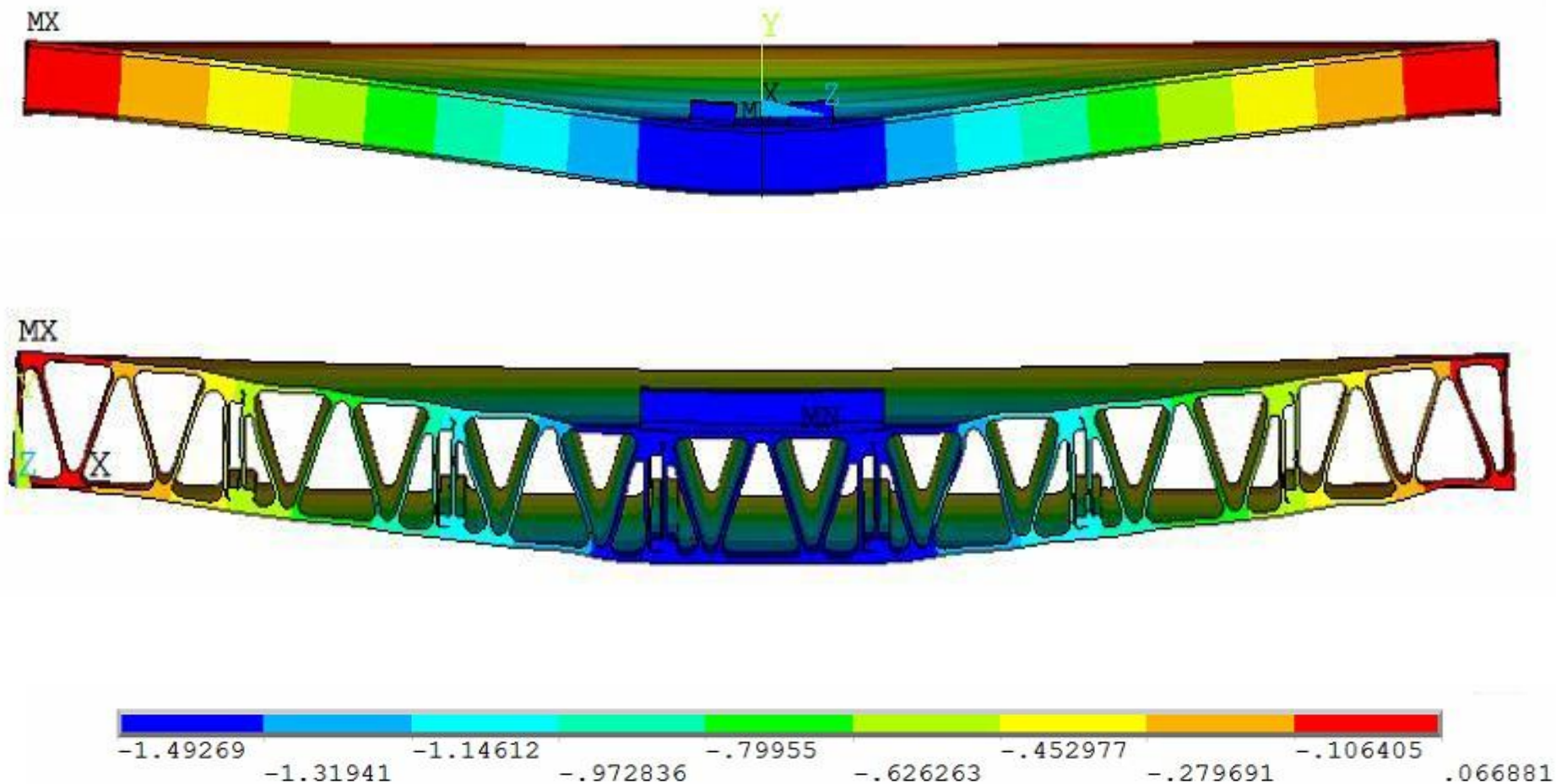
Preparation for testing of orthotropic plates in MGSU R&D (sensors installation)



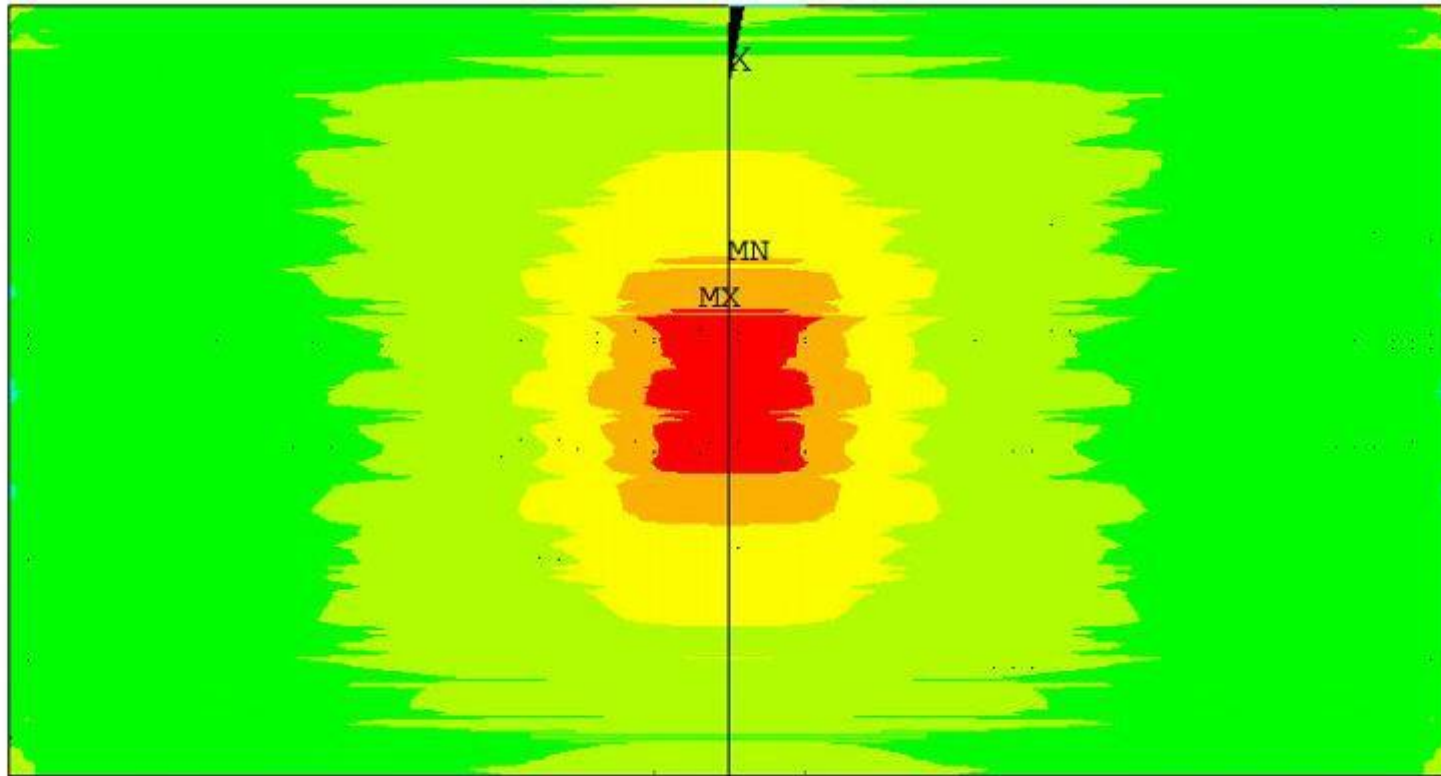
Computer simulation of the orthotropic plate operation, $2.0 \times 4.0 \times 0.17$ m
Load on the plate $P = 2 \times 9 = 18$ tonn (A14 acc.to SP 35)



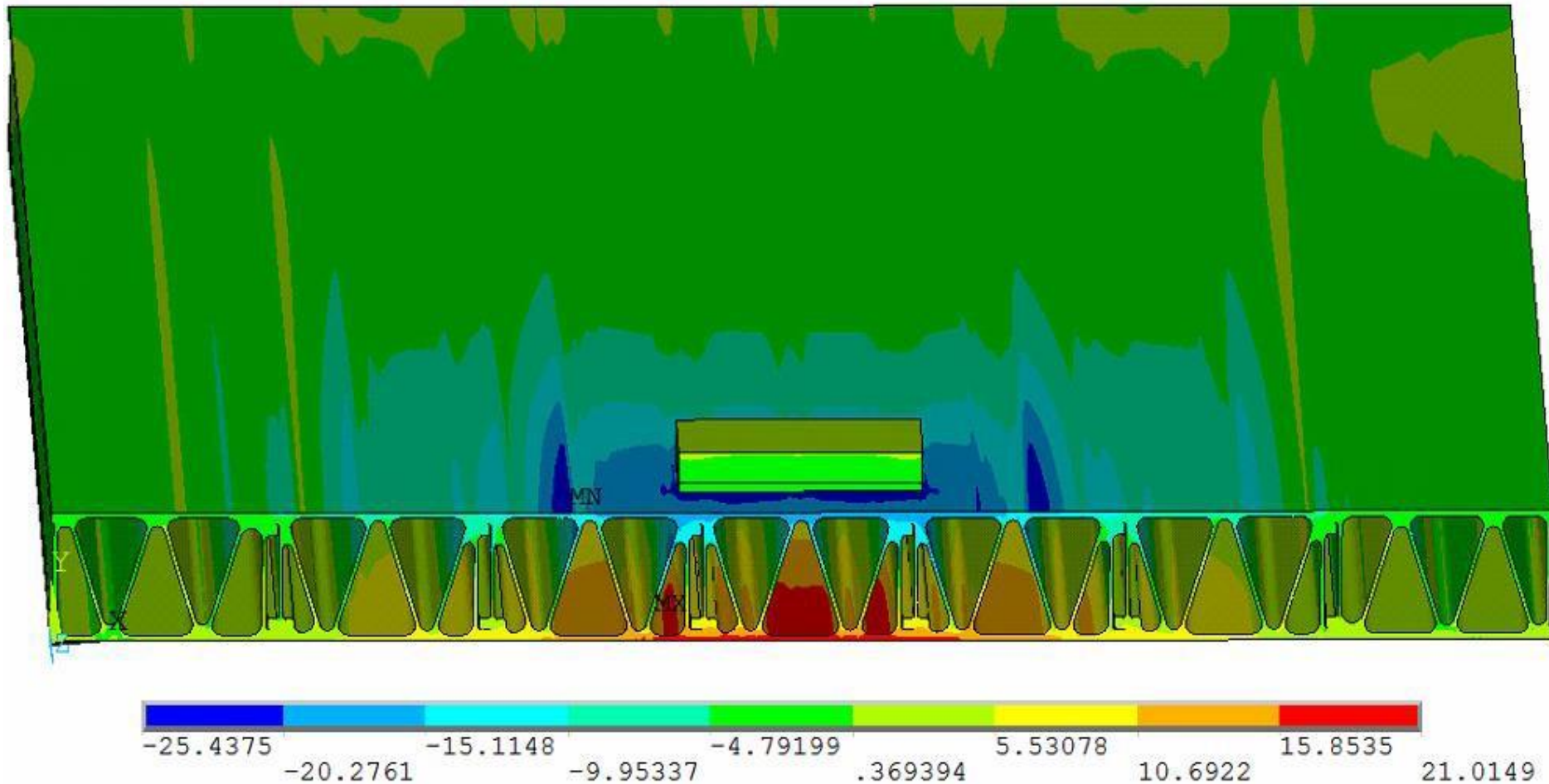
Deflection,
mm



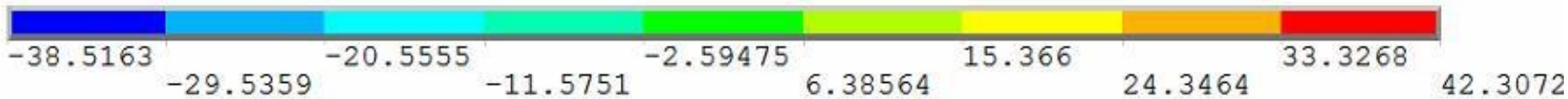
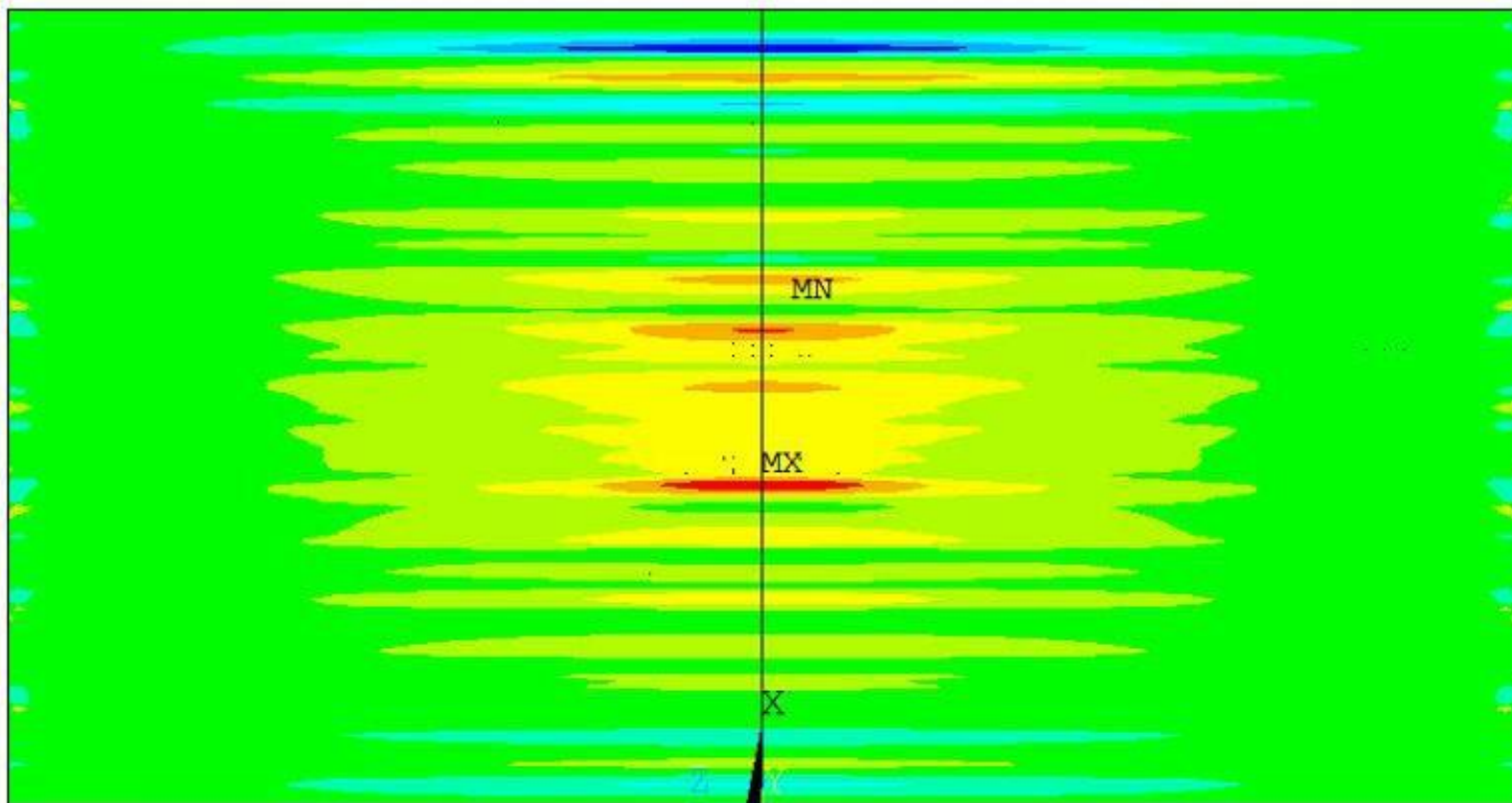
Stresses σ_z (along the plate) in lower panel, MPa



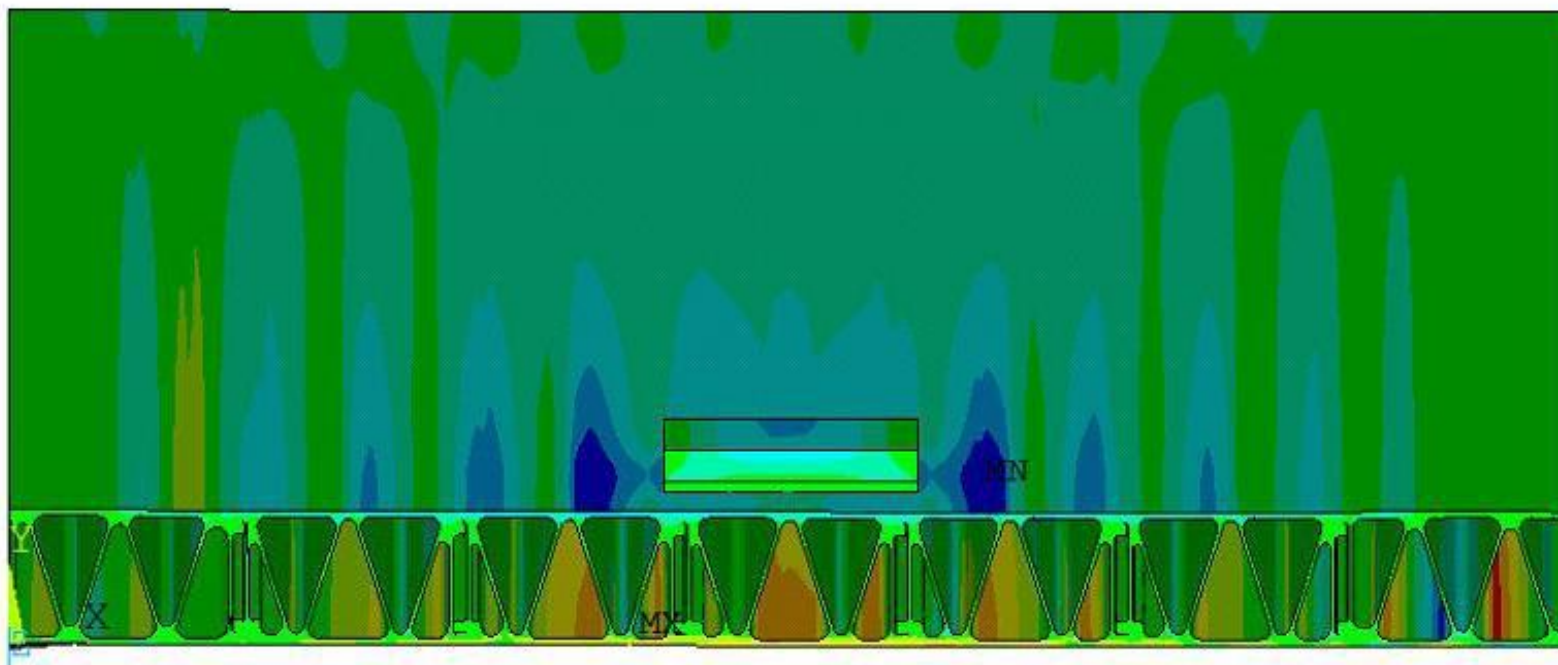
Stresses σ_z (along the plate) in lower panel, MPa
Section top view



Stresses σ_x (across the plate) in lower panel, MPa



Stresses σ_x (across the plate) in lower panel, MPa
Section top view

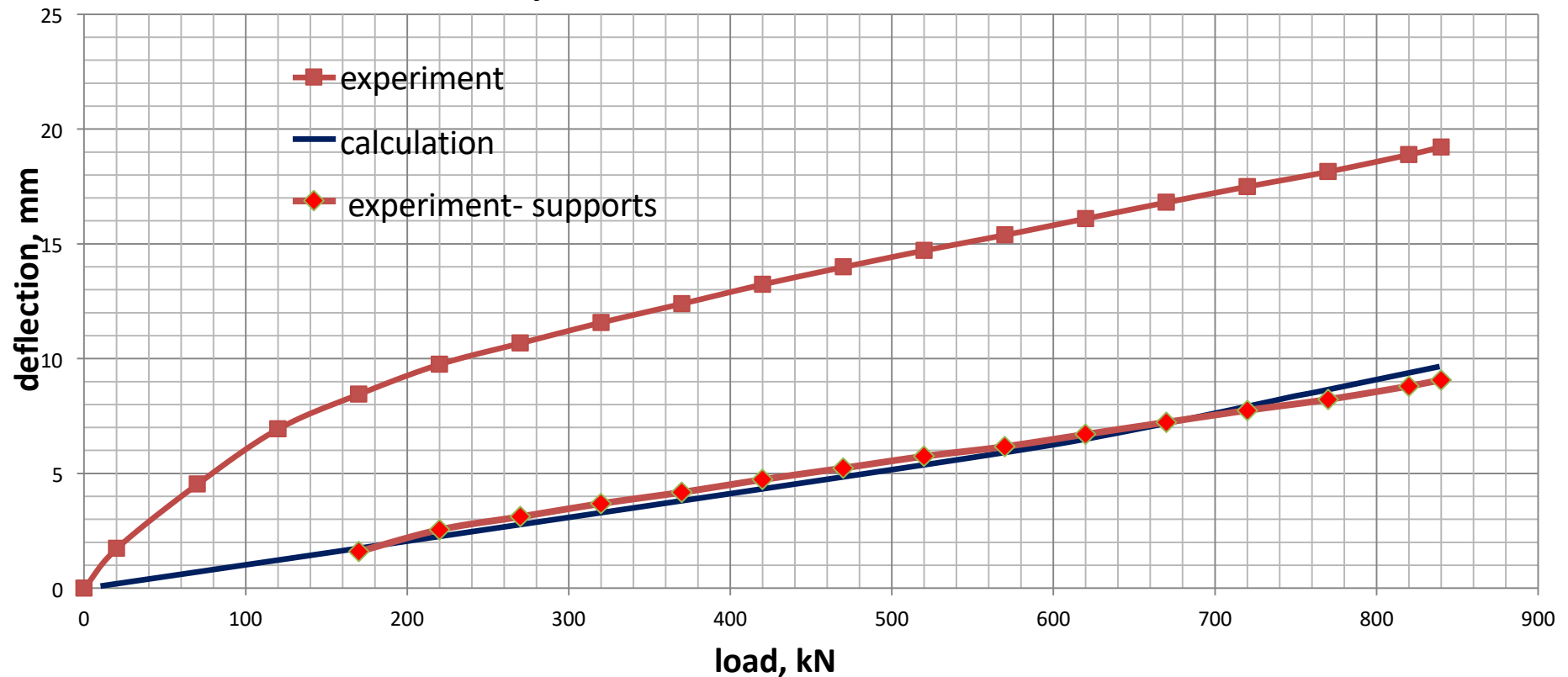


Static testing of the plate

$P_{\max} = 85.8 \text{ t}$; $Y_{\max} = 19.2 \text{ mm}$; $Y_T = 9.6 \text{ mm}$;

$Y_{\max} - Y_{\text{опор}} = 9.1 \text{ мм}$

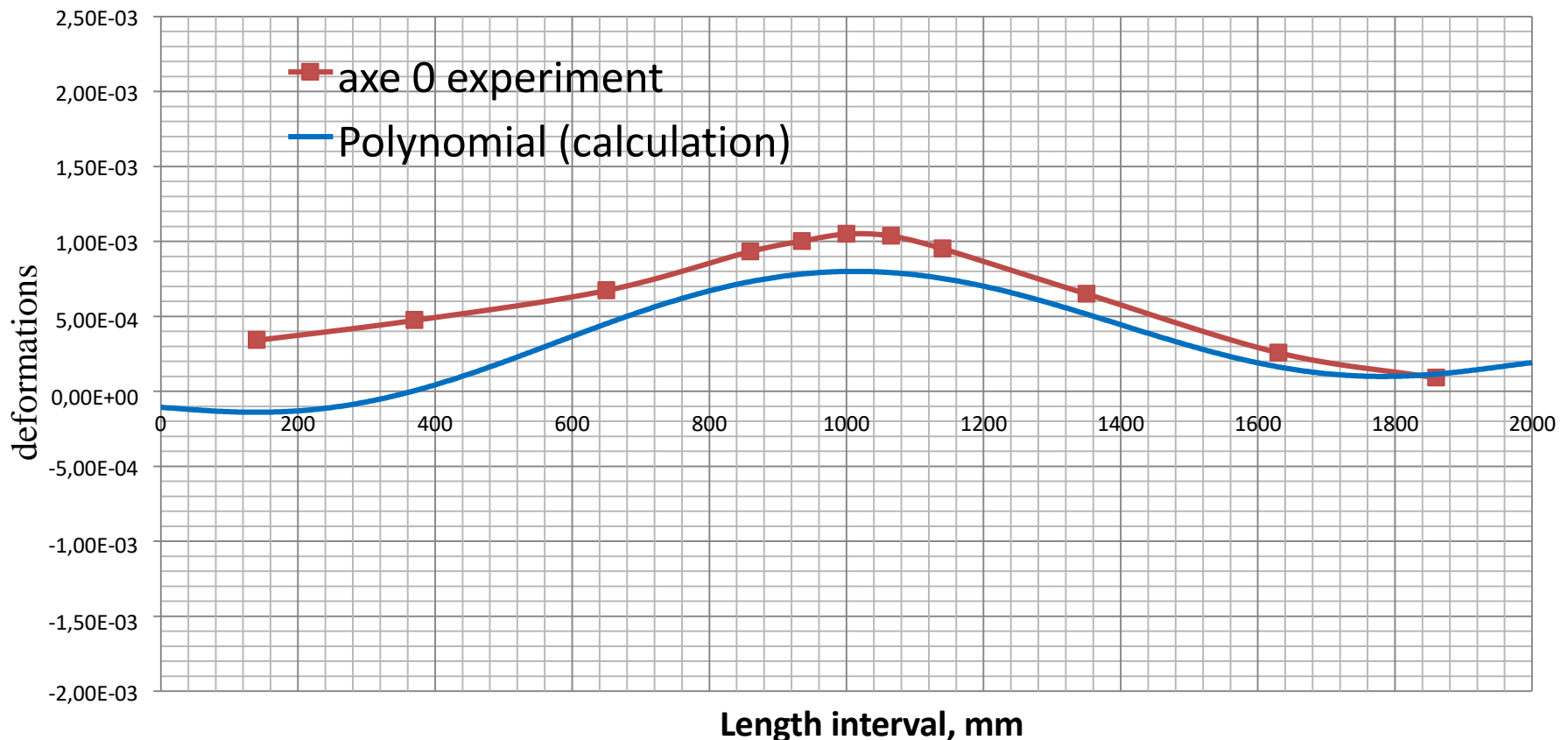
Graph of the deflection under the load



Static testing of the plate

Longitudinal deformations ε_z in the median cross section

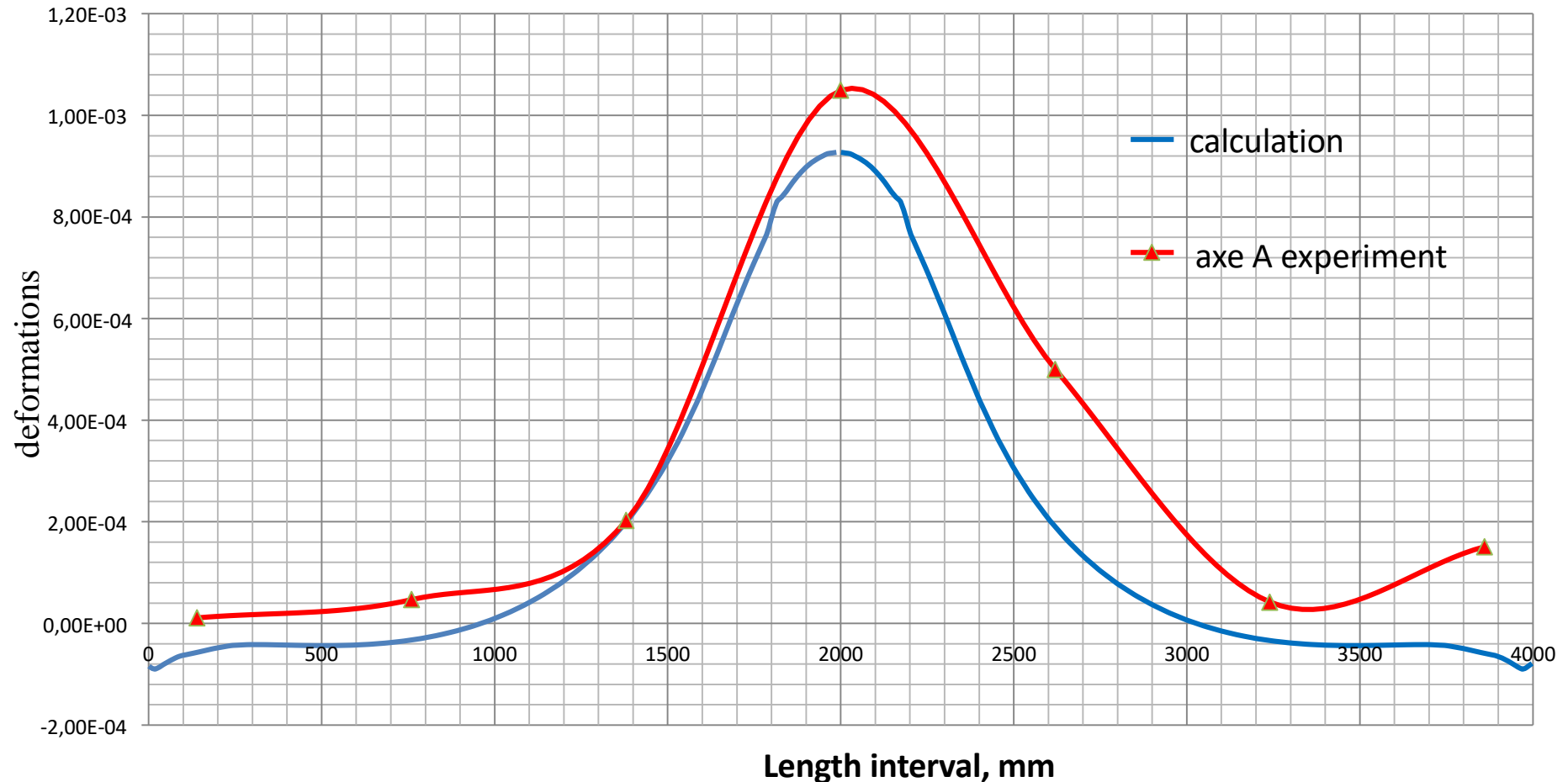
Plot of the longitudinal strains over the cross section 0-0



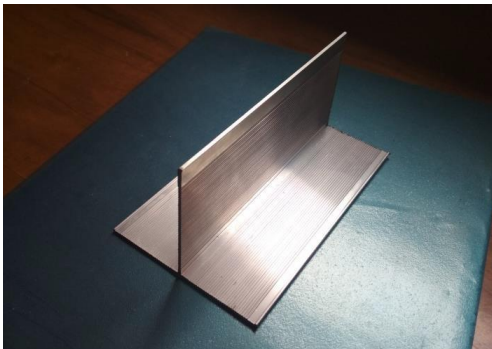
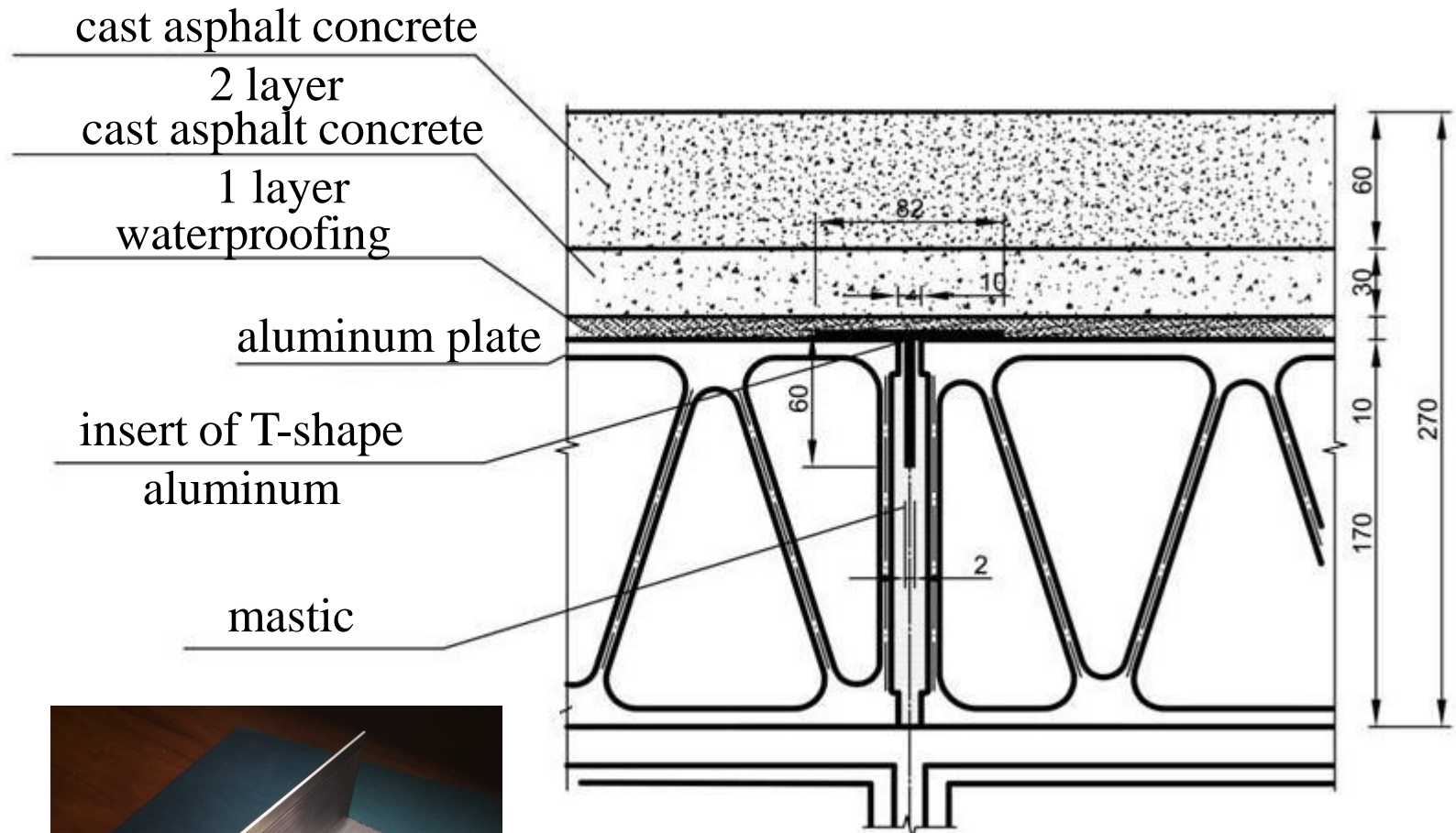
Static testing of the plate

Longitudinal deformations ε_z in the median cross section

Plot of the longitudinal strains over the section A-A



Construction of the joint of orthotropic slabs coated with cast asphalt concrete



Insert of T-shape aluminum into the gap between plates

Research and development of SP «Bridges with aluminum alloy structures» for road bridges

Preparation for testing of orthotropic plates with asphalt concrete coating



Testing of orthotropic plates with asphalt concrete coating



Scientific and technical support of the road bridge reconstruction project

Reconstruction of the Tolokontsevo-Mogiltsy roadway with the roadbridge over the Linda river at km 5+351 in the district of Bor of the Nizhny Novgorod region.

Parameters of a road section.	Option
Option description	Continuous superstructure made of aluminum alloys with a two-lane roadway
Category of the road	IV
Static diagram of the main load-bearing structures	Continuous beam
Bridge scheme	4x18
Length, m	72.429
Construction area $L_M \times B_M, m^2$	932.89
Bridge dimension, m	$\Gamma-8+2 \times 0.75$
Design load	A14 HK-102.8





Thanks for Your attention!